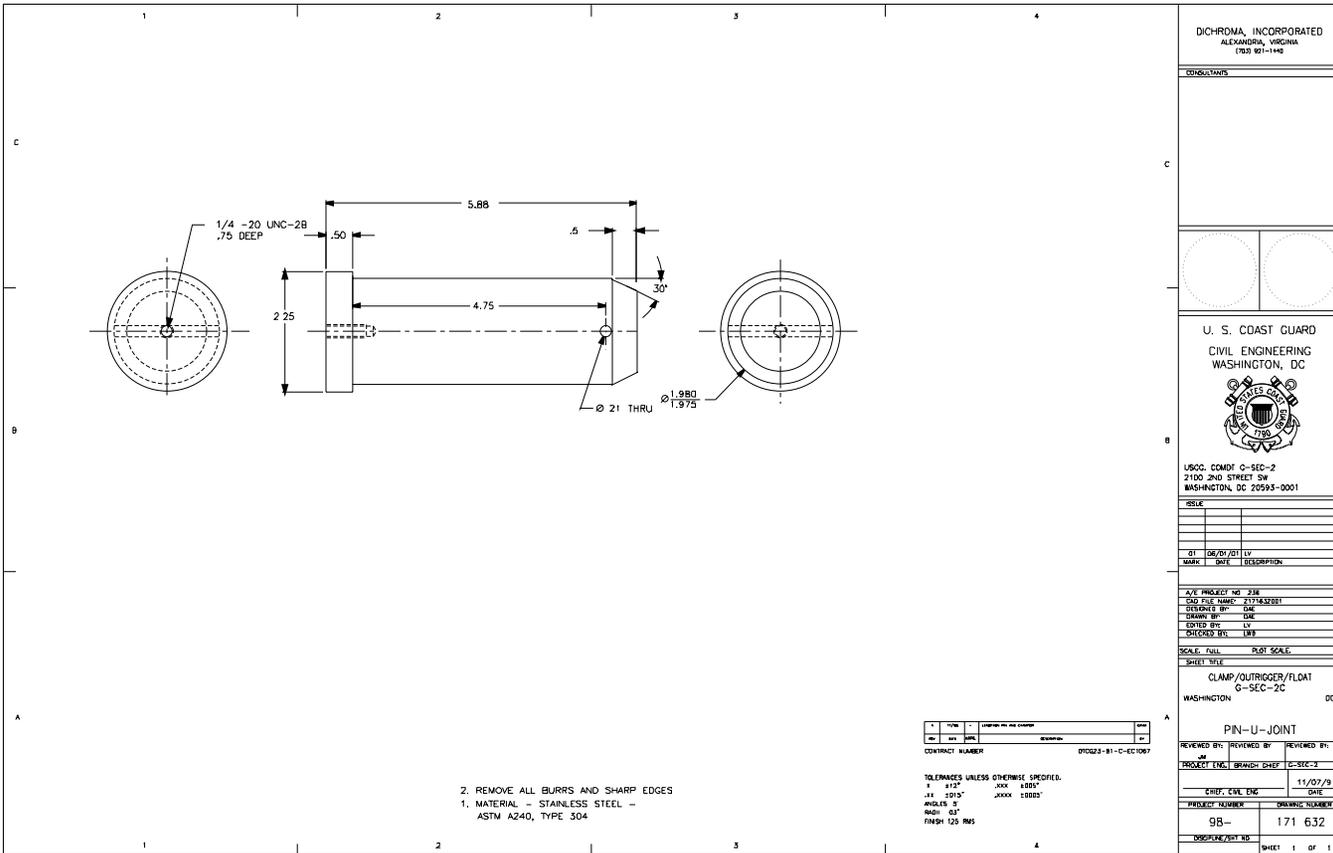


REVISIONS				
ZONE	UPR	DESCRIPTION	DATE	APPROVED
A		5.25 WAS 5.11, 6.13 WAS 5.98	DAE	2/24/92
B		4.75 WAS 6.25, 5.63 WAS 6.13	DAE	5/12/92
C		ADDED 1/4 -20 HOLE	DAE	7/20/92



2. REMOVE ALL BURRS AND SHARP EDGES  
 1. MATERIAL - STAINLESS STEEL -  
 ASTM A240, TYPE 304

DATE	BY	DESCRIPTION

CONTRACT NUMBER 07022-81-C-EC-1097

TOLERANCES UNLESS OTHERWISE SPECIFIED.  
 1 ±.125 XXX 1.000"  
 .125 ±.015 XXX 1.000"  
 ANGLES 5'  
 FINISH 125 RMS

DICHROMA, INCORPORATED  
 ALEXANDRIA, VIRGINIA  
 (703) 901-1145

CONSULTANTS



USCG. COMDT G-SEC-2  
 2100 2ND STREET SW  
 WASHINGTON, DC 20593-0001

DATE	DESCRIPTION

DATE	BY	DESCRIPTION

SCALE: FULL SIZE SCALE  
 SHEET TITLE  
 CLAMP/OUTRIGGER/FLOAT  
 G-SEC-2C  
 WASHINGTON DC

PIN-U-JOINT

REVIEWED BY:	REVIEWED BY:	REVIEWED BY:
PROJECT ENG. BRANCH CHIEF	G-SEC-2	
DATE		
11/07/91		
PROJECT NUMBER		
9B-	171 632	
MODIFY/REVISION NO.		

SHEET 1 OF 1