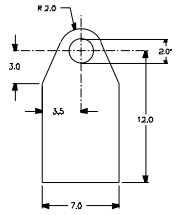

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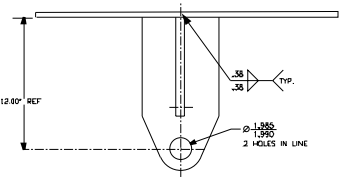
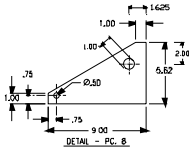
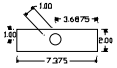


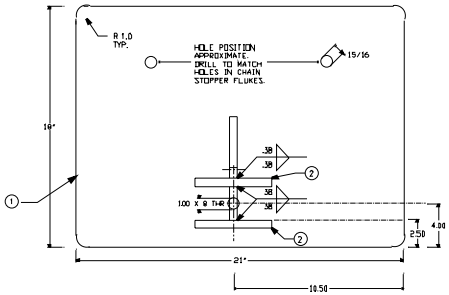


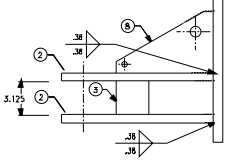
DETAIL - PC. 8



PC #4

PC #3





PC NO	DESCRIPTION	QTY	MATERIAL	SPEC.	DWG/DOCMT NO
1	PLATE- 18" X 21" X .75" THICK	1	ALUMINUM	6061-T651	SEE DETAIL
2	PLATE - .75 THICK	2	ALUMINUM	6061-T651	SEE DETAIL
3	PLATE - .75 THICK	1	ALUMINUM	6061-T651	SEE DETAIL
4	PLATE - .75 THICK	1	ALUMINUM	6061-T651	SEE DETAIL
5					
6					
7					
8	PLATE - .75 THICK	1	ALUMINUM	6061-T651	SEE DETAIL
9					

ALL WELDS SHALL:

1. BE PERFORMED BY WELDER(S) AND USING PROCEDURES CERTIFICATED AS QUALIFIED PER MIL-STD-248 AND MIL-STD-1689A, SECTION 4.
2. MEET THE WELDING REQUIREMENTS OF MIL-STD-1689A, SECTION 13.
3. ADHERE TO THE WORKMANSHIP REQUIREMENTS OF MIL-STD-1689A, SECTION 14.

GENERAL NOTE:

1. THIS PART A RESULT OF, MEPALT0035-8-VOSS-ALL-02 CHAIN STOPPER ADAPTER FOR OUTRIGGER, 03/16/95

CONTRACT NUMBER DTCG23-91-C-EC1087

TOLERANCES UNLESS OTHERWISE SPECIFIED
x ±12" xxx ±020"
xx ±010" xxxx ±0005"
ANGLES ±1°
RADII ±.01"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA VIRGINIA
(703) 821-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON. DC 20593-0001

ISSUE		
01	06/01/01	LV
MARK	DATE	DESCRIPTION

A/E PROJECT NO. 226
CAD FILE NAME: Z171631D01
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LWB

SCALE: 1/4"=1"-0" PLOT SCALE.

SHEET TITLE

CLAMP/OUTRIGGER/FLOAT
G-SEC-2C
WASHINGTON DC

ADAPTER, CHAIN STOPPER

REVIEWED BY.	REVIEWED BY.	REVIEWED BY:
JN		
PROJECT ENG.	BRANCH CHIEF	G-SEC-2
CHIEF, CIVIL ENG		11/21/98 DATE

PROJECT NUMBER	DRAWING NUMBER
98-	171 631
DISCIPLINE/SHT NO	SHEET 1 OF 2