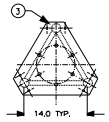
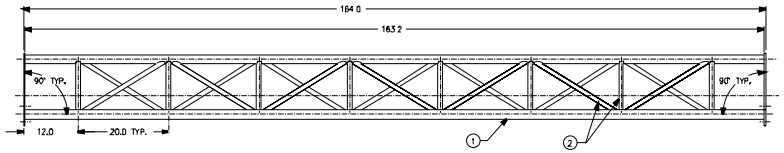
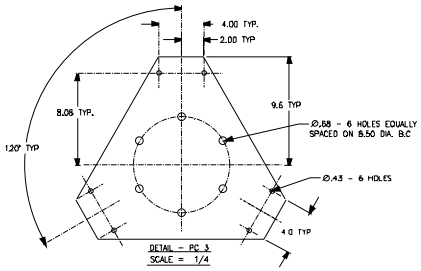
| REVISIONS | | | | |
|---|---|---|---|---|
| ZONE | LTR | DESCRIPTION | DATE | APPROVED |
| | A | ADDED 90° NOTES - BOTH ENDS DAE | 8-11-92 | |
| | | | | |

| PC NO | DESCRIPTION | QTY | MATERIAL | SPEC. | DWG/IDENT.NO. |
|---|---|---|---|---|---|
| 1 | LEG - 2.00 OD X 125 WALL | 3 | ALUMINUM | 6061-T6 | - |
| 2 | RUNGS AND DIAGONALS - 1.00 ODX.049 WALL | 45 | ALUMINUM | 6063-T832 | - |
| 3 | PLATE - .375 THICK | 2 | ALUMINUM | 6061-T6 | SEE DETAIL |




DETAIL - PC 3
SCALE = 1/4

CONSTRUCTION - INERT GAS WELDING - ALL JOINTS
APPROXIMATE WEIGHT = 66 LBS.

APPROVED SOURCE:
ALUMA TOWER COMPANY, INC.
1639 OLD DIXIE HIGHWAY
VERO BEACH FL 32961-2806

CONTRACT NUMBER DTCG25-91-C-EC1067

TOLERANCES UNLESS OTHERWISE SPECIFIED
.X ±12" .XXX ±.005"
.XX ±.010" .XXXX ±.0005"
ANGLES ±5°
RADII ±.03"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

| ISSUE | | |
|---|---|---|
| 01 | 06/01/01 | LV |
| MARK | DATE | DESCRIPTION |

A/E PROJECT NO: 236
CAD FILE NAME: 217162300I
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LMB

SCALE: 1/10 PLOT SCALE:

SHEET TITLE
CLAMP/OUTRIGGER/FLOAT
G-SEC-2C
WASHINGTON DC

OUTRIGGER ASSY - WELDMT

| REVIEWED BY: | REVIEWED BY: | REVIEWED BY: |
|---|---|---|
| JM | | |
| PROJECT ENG. | BRANCH CHIEF | G-SEC-2 |
| CHIEF, CIVIL ENG | | 06/03/92 DATE |

| PROJECT NUMBER | DRAWING NUMBER |
|---|---|
| 98- | 171 623 |
| DISCIPLINE/SHT NO | SHEET 1 OF 1 |