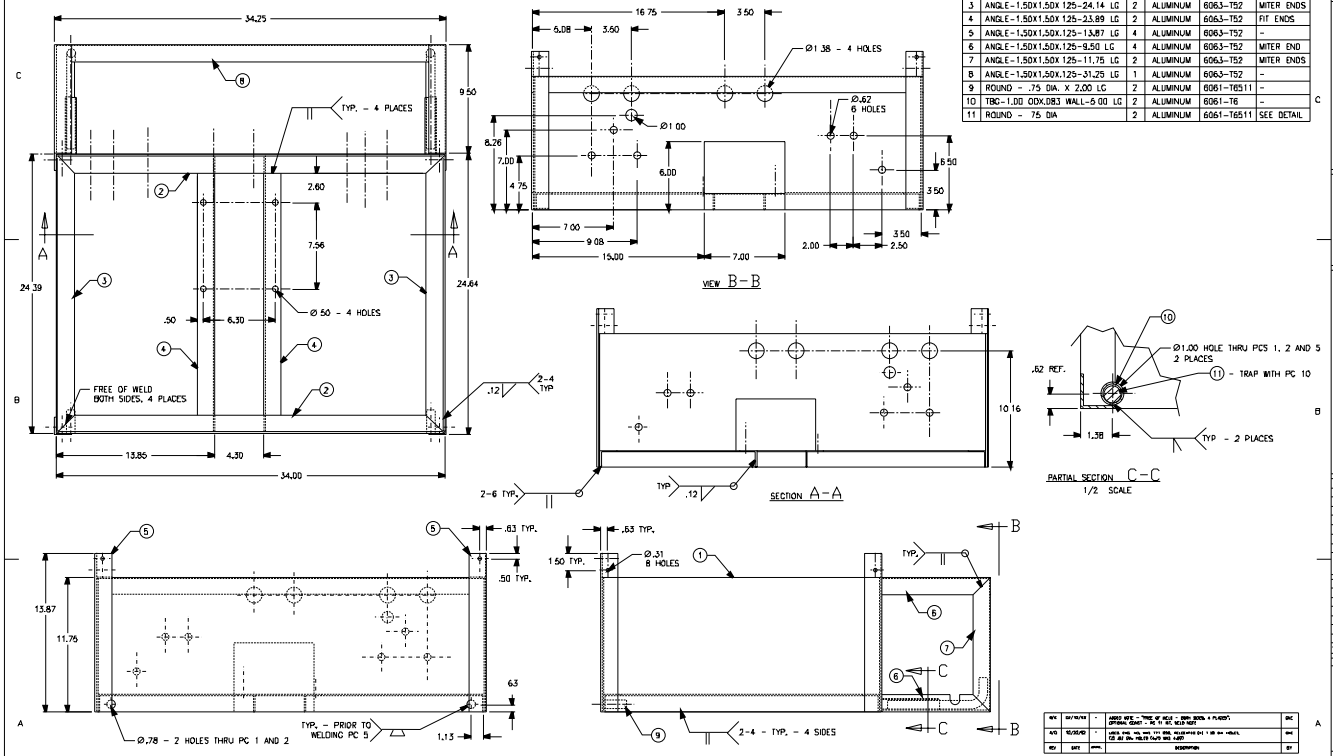
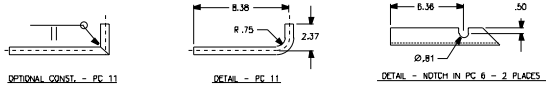
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	RELOCATED (4) .62 DIA. HOLES, 1.00 DIA. WAS .75 DAE	7-7-92	
	B	PC 3-24.14 WAS 24.39, PC 4-23.89 WAS 24.14 DAE	7-17-92	
	C	ADDED TWO .62 DIA. HOLES FOR CAGE DRWN DAE	8-11-92	

PC NO	DESCRIPTION	QTY	MATERIAL	SPEC.	COMMENTS
1	SHEET-.125 THK-11.75 X 116.25	1	ALUMINUM	5052-H32	-
2	ANGLE-1.50X1.50X.125-33.75 LG	2	ALUMINUM	6063-T52	MITER ENDS
3	ANGLE-1.50X1.50X.125-24.14 LG	2	ALUMINUM	6063-T52	MITER ENDS
4	ANGLE-1.50X1.50X.125-23.89 LG	2	ALUMINUM	6063-T52	FIT ENDS
5	ANGLE-1.50X1.50X.125-13.87 LG	4	ALUMINUM	6063-T52	-
6	ANGLE-1.50X1.50X.125-9.50 LG	4	ALUMINUM	6063-T52	MITER END
7	ANGLE-1.50X1.50X.125-11.75 LG	2	ALUMINUM	6063-T52	MITER ENDS
8	ANGLE-1.50X1.50X.125-31.25 LG	1	ALUMINUM	6063-T52	-
9	ROUND - .75 DIA. X 2.00 LG	2	ALUMINUM	6061-T6511	-
10	TBC-1.00 ODX.083 WALL-5.00 LG	2	ALUMINUM	6061-T6	-
11	ROUND - .75 DIA	2	ALUMINUM	6061-T6511	SEE DETAIL



ALL WELDS SHALL:

1. BE PERFORMED BY WELDER(S) AND USING PROCEDURES CERTIFICATED AS QUALIFIED PER MIL-STD-248 AND MIL-STD-1689A SECTION 4
2. MEET THE WELDING REQUIREMENTS OF MIL-STD-1689A SECTION 13.
3. ADHERE TO THE WORKMANSHIP REQUIREMENTS OF MIL-STD-1689A, SECTION 14



REV	DATE	BY	DESCRIPTION	BY
A	06/01/01	-	ADDED NOTE - "FREE OF WELD - BOTH SIDES, 4 PLACES". OPTIONAL CONST. - PC 11 SEE WELD NOTE	DRC
A/D	10/30/01	-	ADDED PNL NO. 171 552, PLUS/MINUS DIM 1 OR DIM +0.0/-0.1. CD AS DIM. PRINTS (A/D) WAS A/D?	DRC

CONTRACT NUMBER DTCG23-91-C-EC1067

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X ±10" .XXX ±.005"
.XX ±.015" .XXX ±.0005"
ANGLES 5°
RADII .08"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE		
01	06/01/01	LV
MARK	DATE	DESCRIPTION

A/E PROJECT NO: 236
CAD FILE NAME: 2171552001
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LWB

SCALE: 1/4"=1'-0" PLOT SCALE:

SHEET TITLE

CONTROL STAND
G-SEC-2C
WASHINGTON DC

ENCLOSURE - WELDMENT

REVIEWED BY:	REVIEWED BY	REVIEWED BY
JM		
PROJECT ENG.	BRANCH CHIEF	G-SEC-2
CHIEF, CIVIL ENG		07/01/92 DATE

PROJECT NUMBER	DRAWING NUMBER
98-	171 552
DISCIPLINE/SHT NO	SHEET 1 OF 1