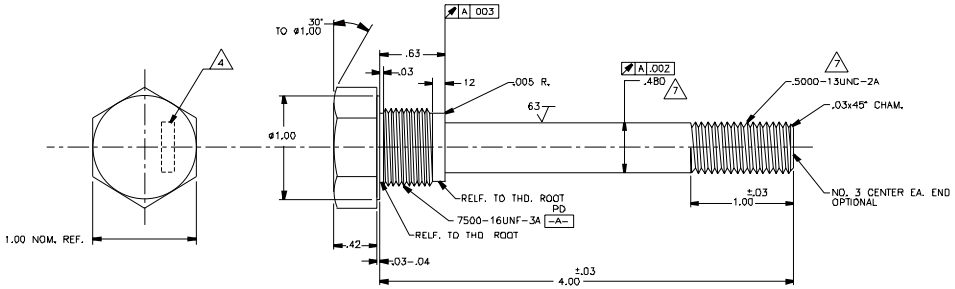
NOTES:

1. INTERPRET DRAWING PER MIL-STD-100E.
2. UNLESS OTHERWISE SPECIFIED:
   - A BREAK ALL SHARP EDGES: .005-.015R.
   - B. FILLET RADII: .01-.02R.
   - C. SURFACE FINISH 125
3. MATERIAL: 1.00 NOM. HEX BAR STOCK, CRES 304.
4. STEEL STAMP PART NUMBER 172316-1 IN APPROXIMATE LOCATION AS SHOWN WITH .06 HIGH CHARACTERS PER MIL-STD-130.
5. CLEAN AND DE-GREASE FINISHED PART.
6. PASSIVATE PER QQ-P-35.
7. INTENTIONAL REDUCTION IN MAJOR THD. DIA.

PARTS LIST								
QTY REQD		CAGE CODE	SYM	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO.
				-1	RETAINER 1.00 NOM. HEX BAR STK CRES 304	QQ-S-763		1



-	03/93	-	-	-
REV.	DATE	APPR.	DESCRIPTION	BY

CONTRACT NUMBER DTCG23-92-C-EC1069

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES.

TOLERANCES:	FRACTIONS	DECIMALS	ANGLES
	±1/32	±.01	±1°
		±.005	

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE		
01	07/17/01	LV
MARK	DATE	DESCRIPTION

A/E PROJECT NO: 254
CAD FILE NAME: 2172316D01
DESIGNED BY: RWS
DRAWN BY: JO
EDITED BY:
CHECKED BY: RWS

SCALE 2:1 PLOT SCALE:

SHEET TITLE

G-SEC-2C
WASHINGTON DC

RETAINER, CALIPER

REVIEWED BY:	REVIEWED BY:	REVIEWED BY
PROJECT ENG.	BRANCH CHIEF	G-ECV-3D
CHIEF, CIVIL ENG		DATE

PROJECT NUMBER	DRAWING NUMBER
	172316
DISCIPLINE/SHT NO	
98-	SHEET 1 OF 1