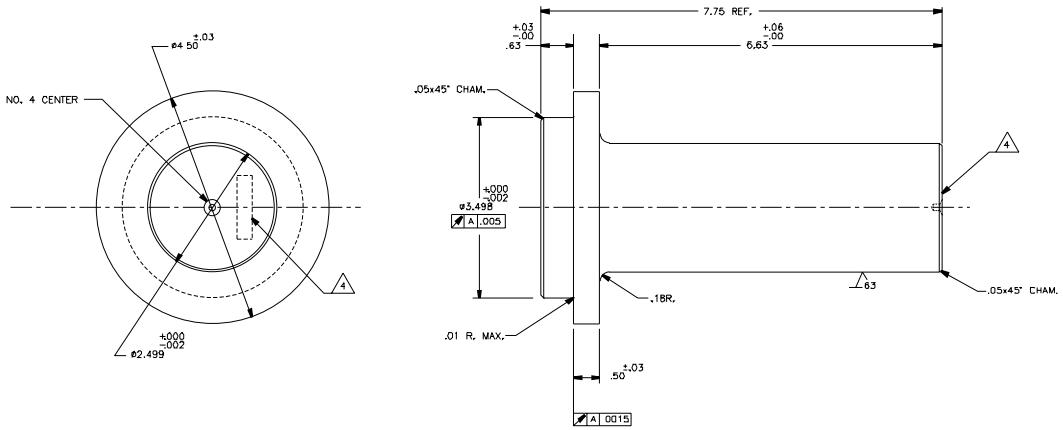
NOTES:

1. INTERPRET DRAWING PER MIL-STD-100E.
2. UNLESS OTHERWISE SPECIFIED:
   A BREAK ALL SHARP EDGES: .005- 015R.
   B. FILLET RADII: .01-.02R.
   C. SURFACE FINISH 125
3. ALUMINUM ALLOY 6061-T6 ROUND BAR STOCK, 4.50 NOM. DIA.
4. STEEL STAMP PART NUMBER 22662005-1 IN APPROXIMATE LOCATION AS SHOWN WITH .12 HIGH CHARACTERS PER MIL-STD-130.
5. CLEAN AND DE-GREASE FINISHED PART.

PARTS LIST

QTY REQD		CAGE CODE	SYM	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO.
				-1	SHAFT RND.BAR STK.ø4.50 NOM. 6061-T651	QQ-A-200/8		1



1 STUB SHAFT

REV.	DATE	APPR.	DESCRIPTION	BY
-	03/93	-	-	-

CONTRACT NUMBER DTCG23-92-C-EC1069

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES.

TOLERANCES:	FRACTIONS	DECIMALS	ANGLES
	±1/32	±.01	±1°
		±.005	

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE		
01	07/17/01	LV
MARK	DATE	DESCRIPTION

A/E PROJECT NO: 254
CAD FILE NAME: 2172314001
DESIGNED BY: RWS
DRAWN BY: JD
EDITED BY:
CHECKED BY: RWS

SCALE FULL PLOT SCALE:

SHEET TITLE

G-SEC-2C
WASHINGTON DC

STUT SHAFT

REVIEWED BY:	REVIEWED BY:	REVIEWED BY
PROJECT ENG.	BRANCH CHIEF	G-ECV-3D

CHIEF, CIVIL ENG DATE

PROJECT NUMBER	DRAWING NUMBER
	172314
DISCIPLINE/SHT NO	
98-	SHEET 1 OF 1