

**Section B: Domestic Inspection Programs**

**CHAPTER 3: HULL EXAMINATIONS**

**TABLE OF CONTENTS**

	<u>PAGE</u>
<b>A. HULL EXAMINATIONS</b>	<b>B3-1</b>
1. Introduction	B3-1
2. Hull Exam Intervals	B3-1
3. Concurrent Hull Examinations	B3-1
4. Extension of Hull Exams	B3-2
5. Documenting Fresh Water Service	B3-14
6. Impact of Lay-up on Hull Examination Schedules	B3-15
<b>B. CONDUCT OF HULL EXAMINATIONS</b>	<b>B3-16</b>
1. References	B3-16
2. Drydocking Exam for Credit	B3-17
3. Internal	B3-17
4. Cargo Tank	B3-18
5. Internal Examination of Integral Fuel Oil Tanks	B3-18
6. Examination of Tank Vessels	B3-19
7. Examination of Permanent Fresh Water Ballast Tanks	B3-22
<b>C. UNDERWATER SURVEYS INSTEAD OF ALTERNATE DRYDOCK EXAMINATIONS</b>	<b>B3-23</b>
1. Entry into Underwater Survey	B3-23
2. Applications for Underwater Surveys Instead of Alternate Drydock Exams	B3-24
3. Applications for Continued Participation in the Underwater Survey Program By Vessels 15 Years of Age and Older	B3-25
4. Preparatory Meeting	B3-25
5. Conducting the Survey	B3-26
<b>D. TAILSHAFT EXAMINATIONS</b>	<b>B3-32</b>
1. Introduction	B3-32
2. Inspection Standards and Applicability	B3-32
3. Examination Intervals	B3-33
4. Examination Procedures	B3-33
5. Design Standards to Reduce Stress Concentrations	B3-33
6. Tailshafts with Non-Continuous Liners	B3-34
7. Bearing Wear-down	B3-34
8. Water and Lubricated Bearings	B3-34
9. Oil Lubricated Bearings	B3-34
10. Strut Bearings	B3-35
11. Tailshafts on MODU's	B3-35
12. Flanged Tailshafts with Propeller Coupling Bolts	B3-36
13. Oil Sampling	B3-36
14. Tailshaft Repairs	B3-36
<b>E. RUDDER ASSEMBLIES</b>	<b>B3-37</b>
1. Rudder Stocks on C3 Freighters	B3-37
2. Pintle, Rudder, and Rudder Post Defects	B3-37

**Section B: Domestic Inspection Programs**

**CHAPTER 3: HULL EXAMINATIONS**

	<u>PAGE</u>
<b>F. SEA CONNECTIONS</b>	<b>B3-39</b>
1. General Care	B3-39
2. Condenser Water Boxes	B3-39
3. Non-Metallic Expansion Joints	B3-40
<b>G. CREDIT FOR DRYDOCKING IN FOREIGN YARDS</b>	<b>B3-41</b>
<b>H. RECORDS OF DRYDOCKINGS</b>	<b>B3-42</b>
<b>I. CRITICAL AREA INSPECTION PLAN (CAIP) SURVEYS</b>	<b>B3-43</b>