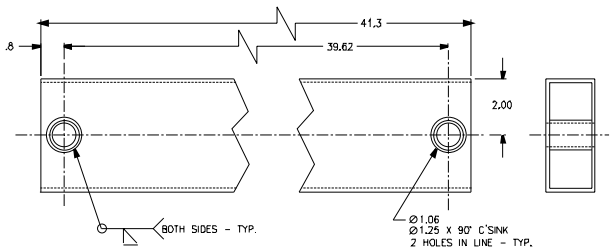
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ADDED X TOLERANCE NOTE. 41.3 WAS 41.00 DAE	2-27-92	

PC NO	DESCRIPTION	QTY	MATERIAL	SPEC.	DWG/IDENT.NO.
1	RECT TBG-1.75X4.00X.125 WALL	1	ALUM	6063-T52	-
2	3/4 " IPS PIPE - 1.75 LONG	2	ALUM	6061-T6	-



ALL WELDS SHALL:

1. BE PERFORMED BY WELDER(S) AND USING PROCEDURES CERTIFICATED AS QUALIFIED PER MIL-STD-248 AND MIL-STD-1689A, SECTION 4.
2. MEET THE WELDING REQUIREMENTS OF MIL-STD-1689A, SECTION 13.
3. ADHERE TO THE WORKMANSHIP REQUIREMENTS OF MIL-STD-1689A, SECTION 14.

CONTRACT NUMBER DTCG23-91-C-EC1067

TOLERANCES UNLESS OTHERWISE SPECIFIED
.X ±12° .XXX ±.005"
.XX ±.015" .XXXX ±.0005"
ANGLES .5°
RADII .03"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 821-1442

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE

MARK	DATE	DESCRIPTION
01	06/01/01	LV

A/E PROJECT NO: 236
CAD FILE NAME: 2171603001
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LWB

SCALE: 1/2"=1'-0" PLOT SCALE:

SHEET TITLE

DAVIT
G-SEC-2C
WASHINGTON DC

BRACE ASSY - WELDMENT

REVIEWED BY	REVIEWED BY	REVIEWED BY:
JM		
PROJECT ENG.	BRANCH CHIEF	G-SEC-2

CHIEF, CIVIL ENG — DATE 10/15/91

PROJECT NUMBER	DRAWING NUMBER
98-	171 603

DISCIPLINE/SHT NO

SHEET 1 OF 1