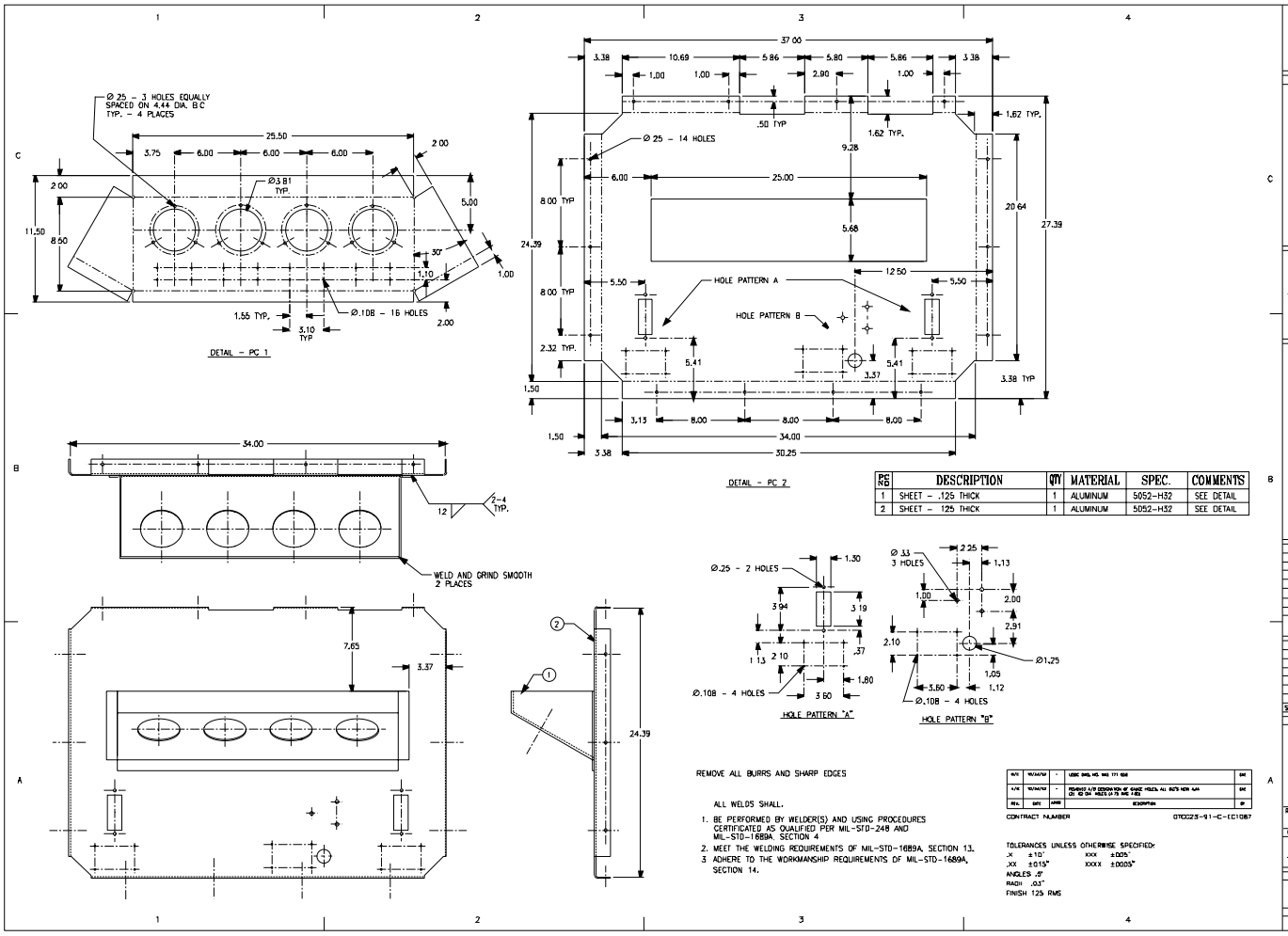
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED HOLES A AND B, 1.08 DIA WAS .15	DAE 7-16-92	



PC NO	DESCRIPTION	QTY	MATERIAL	SPEC.	COMMENTS
1	SHEET - .125 THICK	1	ALUMINUM	5052-H32	SEE DETAIL
2	SHEET - .125 THICK	1	ALUMINUM	5052-H32	SEE DETAIL

REMOVE ALL BURRS AND SHARP EDGES

ALL WELDS SHALL.

1. BE PERFORMED BY WELDER(S) AND USING PROCEDURES CERTIFICATED AS QUALIFIED PER MIL-STD-248 AND MIL-STD-1689A. SECTION 4
2. MEET THE WELDING REQUIREMENTS OF MIL-STD-1689A, SECTION 13.
3. ADHERE TO THE WORKMANSHIP REQUIREMENTS OF MIL-STD-1689A, SECTION 14.

REV.	DATE	APPR	DESCRIPTION	BY
A/B	10/14/91	-	USCG DWG NO. WAS 171 556	DAE
A/B	10/14/91	-	REVISED A/B DESIGN WITH AF GAUGE HOLES AS SHOWN WAS CH 42 DIA HOLES IN TB AND FIBE	DAE

CONTRACT NUMBER DTCG25-91-C-EC1087

TOLERANCES UNLESS OTHERWISE SPECIFIED:
.X ±.10" .XXX ±.005"
.XX ±.015" .XXXX ±.0005"
ANGLES .5°
RADII .03"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

MARK	DATE	DESCRIPTION
01	08/01/01	LV

A/E PROJECT NO 336
CAD FILE NAME Z171555001
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LWB

SCALE: 1/4"=1'-0" PLOT SCALES

SHEET TITLE

CONTROL STAND
G-SEC-2C
WASHINGTON DC

COVER - WELDMENT

REVIEWED BY: JM	REVIEWED BY:	REVIEWED BY
PROJECT ENG	BRANCH CHIEF	G-SEC-2
CHIEF, CIVIL ENG		07/01/92 DATE

PROJECT NUMBER	DRAWING NUMBER
98-	171 555
DISCIPLINE/SHT NO	SHEET 1 OF 1