

NOTE:

1. DOORS OVERLAP BY GASKETS ONLY. TWO LOCKS REQUIRED APPROVED SOURCE.
2. WILLIAMSEN MANUFACTURING 1825 W. INDIANA AVE SALT LAKE CITY, UTAH 84104
3. SEAL ALL SEAMS WITH RV SILICONS
- (A) HATCH HOLES IN ITEM 11 (OUTSIDE PLATE) WITH VAN DOORS AND ITEM 16 (INSIDE PLATE)
- (A) 5. AFTER WELDING GRIND FLUSH
- (A) APPLY SOLVENT CEMENT TO ALL PVC PIPE AND FITTINGS JOINTS
- (A) 7. USE LOUVER CAP (ITEM 17) WHEN VAN IS INSTALLED INSIDE OF HUMIDIFIER VENT. USE HOSE CONNECTOR (ITEM 18) WHEN HOSES ARE BEING USED. USE VENT CAP (ITEM 19) WHEN TRANSPORTING VAN TO A NEW SITE.
- (A) 8. ALL NEW PARTS WERE ACQUIRED FROM HOMSTER-CARR SUPPLY CO CATALOG 102 EXCEPT FOR THE ALUMINUM PIECES THAT WERE ACQUIRED FROM TULL METALS.
- (A) PLACE LOUVER VENT ON SLING THIS END STENCH SIDE

REV A

NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	150 CORNER CASTING	4	P/N BLR 2D10D	
2	150 CORNER CASTING	4	P/N BLR 2D00D	
3	FRONT AND REAR CORNER POSTS	4	10 GA. 13.44 X 74.75 P/N 103-04-020	
4	BOTTOM BAR	1	10 GA. 11.31 X 87.53 P/N 103-04-020	
5	FORKLIFT REINFORCEMENT	4	7 GA. 19.13 X 84.56 P/N 103-04-030	
6	CROSS BAR	13	10 GA. 7.38 X 84.56 P/N 103-04-020	
7	FLOOR	1	MARNE GRADE PLYWOOD	
8	HINGES	6	3/8 CALV. STL. P/N 329-06-225	
9	LOCKING BARS (LONG)	8	3/4 PIPE 73.50 LONG	
10	DOOR HARDWARE KIT	8	P/N 329-04-036	
11	VENT ASSEMBLY	2		
12	VENT PIPE	2		
13	1/4 PIPE SECTION	4	# 4, SCH. 40 AL 6061-16	
14	1/2 PIPE SECTION	2	# 4, SCH. 40. AL 6061-16	
15	OUTSIDE PLATE	2		
16	INSIDE PLATE	2		
17	LOUVER CAP ASSEMBLY	2		
18	HOSE CONNECTOR ASSEMBLY	2		
19	VENT CAP ASSEMBLY	2		
20	PIPE	2	# 4, PVC, SCH. 40, WHITE P/N 4880K18	
21	COUPLING	2	# 4, SOCKET, PVC SCH 40, WHITE, P/N 4880K70	
22	CARRIAGE SCREW	8	1/4-20 UNC X 1-1/2 LG. 18-BSS. P/N 92356A4546	
23	HEX NUT	8	1/4-20 UNC. 18-BSS. P/N 91845A029	
24	SOCKET HEAD CAP SCREW	18	10-32 UNF X 1/2 LG. 18-BSS. P/N 92196A269	
25	ACORN HEX NUT	18	10-32 UNF X 18-BSS. P/N 91856A021	
26	SPRING LOCK WASHER	8	# 1/4 18-BSS. P/N 92146A029	
27	WIRE ROPE	6	# 1/16, STRAND CORE 7 X 8 X 12 LG. 3025S P/N 3450173	
28	OVAL COMPRESS SLEEVES	12	1/16, P/N 3683741	
29	-----DRIVE HOSE CLAMP	2	# 5, P/N 43956K72	
30	SPONGE RUBBER STRIP	6	1/2 X 1/4 THICK, P/N 93625K62	
31	MINI LOUVERS	2	# 4, WHITE FINISH ALUM, P/N 2018K16	
32	SOCKET ELBOW	2	# 4, PVC, SCH 4D, P/N 4880K20	
33	CAP	2	# 4, PVC, SCH 4D, WHITE P/N 4880K50	
34	PIPE	2	# 4, PVC, SCH 4D, AL 6061-16	
35	PLATE	2	1/8 THICK, AL 6061-16	

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CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC



USCG, COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

MARK	DATE	DESCRIPTION
01	06/01/01	LV

A/E PROJECT NO: 236
CAD FILE NAME: 2171510001
DESIGNED BY:
DRAWN BY: DCB
EXTERED BY: LV
CHECKED BY: LWB

SCALE: 1/12"=1'-0" PLOT SCALE:
SHEET TITLE

VOSS CONTAINER OVERVIEW
G-SEC-2C
WASHINGTON DC

REVIEWED BY: JLM
PROJECT ENG. | BRANCH CHIEF | G-SEC-2

CHIEF, CIVIL ENG | 09/23/92
DATE

PROJECT NUMBER: 98- | DRAWING NUMBER: 171 510

DISCIPLINE/SHT NO | SHEET 1 OF 3

REV.	DATE	DESCRIPTION	BY

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X .012" X .0005"
X .015" X .0005"
X .03" X .0005"
X .03" X .0005"
FINISH 125 RMS