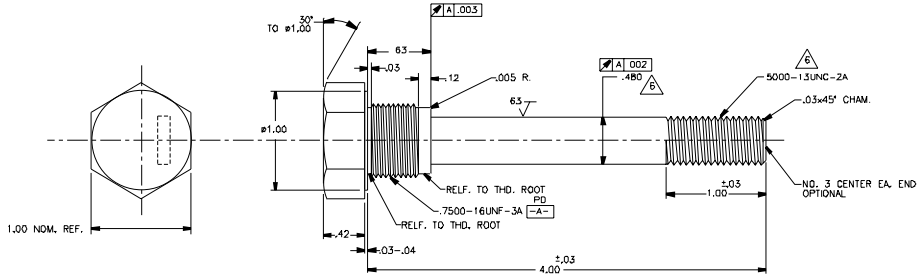
NOTES:

1. INTERPRET DRAWING PER MIL-STD-100E.
2. UNLESS OTHERWISE SPECIFIED:
   A. BREAK ALL SHARP EDGES: .005-.015R.
   B. FILLET RADII: .01-.02R.
   C. SURFACE FINISH 125
3. MATERIAL: 1.00 NOM. HEX BAR STOCK, CRES 304
4. CLEAN AND DE-GREASE FINISHED PART.
5. PASSIVATE PER QQ-P-35
6. INTENTIONAL REDUCTION IN MAJOR THD. DIA.

PARTS LIST								
QTY REQD		CAGE CODE	SYM	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO
				FSR-07-1	RETAINER 1.00 NOM. HEX BAR STK. CRES 304	QQ-S-763		1



REV.	DATE	APPR.	DESCRIPTION	DWN
A	6/98	AJC	GENERAL REVISIONS	CMB

CONTRACT NUMBER DTCG-95-DEC-5028

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES

TOLERANCES	FRACTIONS	DECIMALS	ANGLES
	±1/32	±.01 ±.005	±1°

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE

MARK	DATE	DESCRIPTION
01	06/01/01	LV

A/E PROJECT NO: 236
CAD FILE NAME: 21725FSR0701001
DESIGNED BY: RMS
DRAWN BY: JGD
EDITED BY:
CHECKED BY: AJC

SCALE: 2:1 PLOT SCALE:

SHEET TITLE

G-SEC-2C
WASHINGTON DC

FAST SWEEP RET'R CALIPER

REVIEWED BY:	REVIEWED BY:	REVIEWED BY:
PROJECT ENG.	BRANCH CHIEF	G-SEC-2
CHIEF, CIVIL ENG		DATE

PROJECT NUMBER	DRAWING NUMBER
98-	1725FSR0701
DISCIPLINE/SHT NO	SHEET 1 OF 1