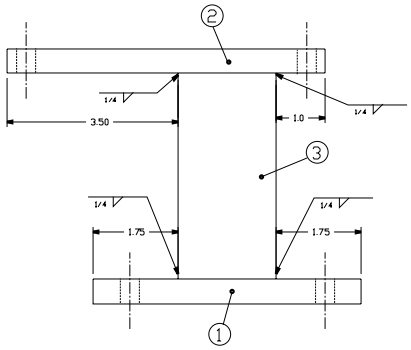
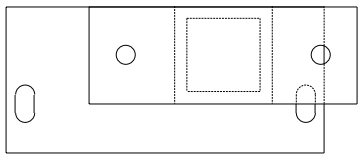
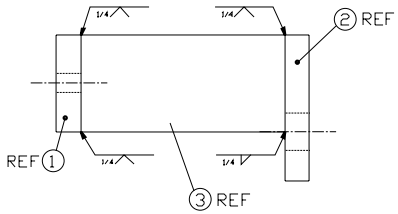
DRAWING NO.	SHT	REV
826115CG	1	—

REVISIONS

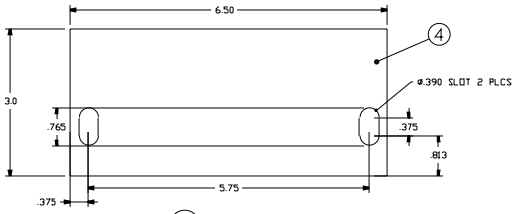
ZONE	REV	DESCRIPTION	DATE	APPROVED



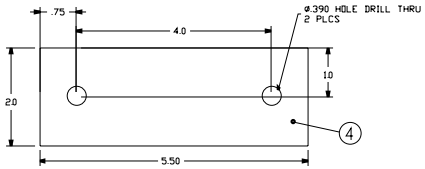




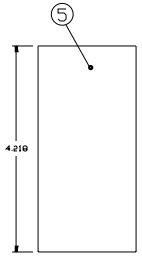
RADIATOR
RIGHT SUPPORT
ASSEMBLY



2 PLATE



1 PLATE



3 TUBE

FIND NO	QTY REQD	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL OR NOTE
5	AR			2" SQUARE TUBE, .250 WALL	6061-T6
4	AR			1/2" PLATE	6061-T6
3	1	OMWHO	-3	TUBE	6061-T6
2	1	OMWHO	-2	PLATE	
1	1	OMWHO	-1	PLATE	

PARTS LIST

HIGHSTAR INDUSTRIAL TECHNOLOGIES
5301-A BALLARD AVENUE, PORTSMOUTH, VA 23701

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND DEGREES
GENERAL TOLERANCES:

X DECIMAL	XX DECIMAL	XXX DECIMAL	ANGLE
±.06	±.03	±.010	±2

REMOVE BURRS AND BREAK SHARP EDGES .03 MAX
INSIDE CORNERS R .06 MAX
SURFACE ROUGHNESS 125√
FRACTIONS ±1/16

MATERIAL
N/A

DESIGNED:	L MURPHY	
DRAWN:	D OLSON	
TRACED:		
CHECKED:	L MURPHY	
REVIEWED BY:		
APPROVED BY:	GARY VAN MOURIK	
C-SEC.		DATE
CAD FILE NO. 6115-1CG	DATE: 2-10-97	

U.S. COAST GUARD HEADQUARTERS
CIVIL ENGINEERING

MODEL 82647CG HVPU
RADIATOR
RIGHT SUPPORT

SIZE	CAGE CODE	DRAWING NO.	REV
D	OMWHO	826115CG	—

SCALE: 1"=1" SHEET 1 OF 1 CADD