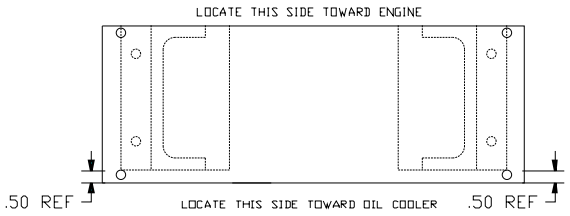
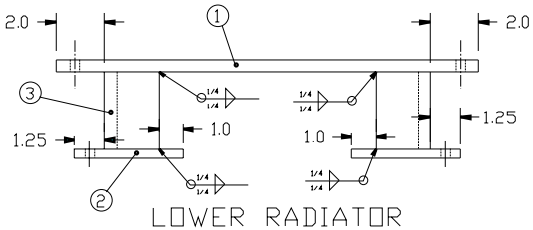
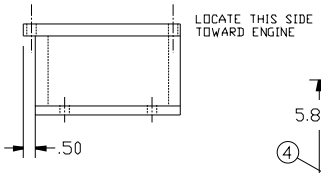
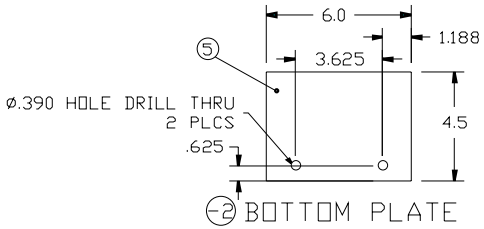


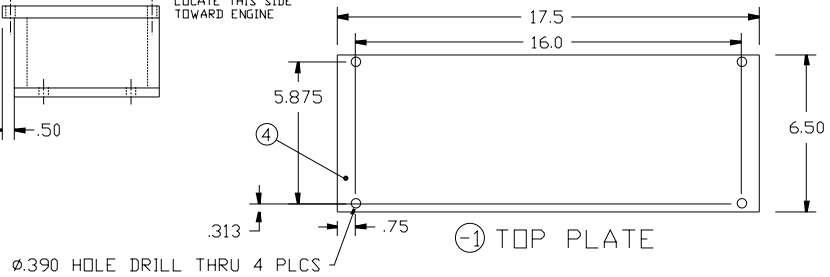


LOWER RADIATOR
MOUNT ASSEMBLY

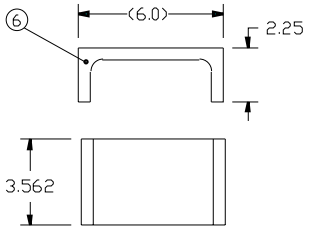




-2 BOTTOM PLATE



-1 TOP PLATE



-3 LEG

FIND NO.	QTY REQD	CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL OR NOTE
6	AR			6" CHANNEL 4.49 LBS PER FT	6061-T6
5	AR			3/8" PLATE	6061-T6
4	AR			1/2" PLATE	6061-T6
3	2	OMWHO	-3	LEG	
2	2	OMWHO	-2	PLATE, BOTTOM	
1	1	OMWHO	-1	PLATE, TOP	

PARTS LIST

HIGHSTAR INDUSTRIAL TECHNOLOGIES
3301-A BALLARD AVENUE, PORTSMOUTH, VA 23701

U.S. COAST GUARD HEADQUARTERS
CIVIL ENGINEERING

MODEL 82647CG HVPU
LOWER RADIATOR
MOUNT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND DEGREES
GENERAL TOLERANCES:
X DECIMAL ± .06 | XX DECIMAL ± .03 | XXX DECIMAL ± .010 | ANGLE ± 2°
REMOVE BURRS AND BREAK SHARP EDGES .03 MAX
MODE CORNERS ± .06 MAX.
SURFACE ROUGHNESS: 125/
FINISHING: ±1/16

DESIGNED: L MURPHY
DRAWN: D OLSON
TRACED:
CHECKED: L MURPHY
REVISED BY:
APPROVED BY: GARY VAN MOURIK
G-SEC
CAD FILE NO. 6110-1CG
DATE: 2-10-97

MATERIAL: N/A

SIZE D | CAGE CODE OMWHO | DRAWING NO. 826110CG | REV —
SCALE: 1"=2" | SHEET 1 OF 1 | CADD

DRAWING NO. 826110CG | SHT 1 | REV —

REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED