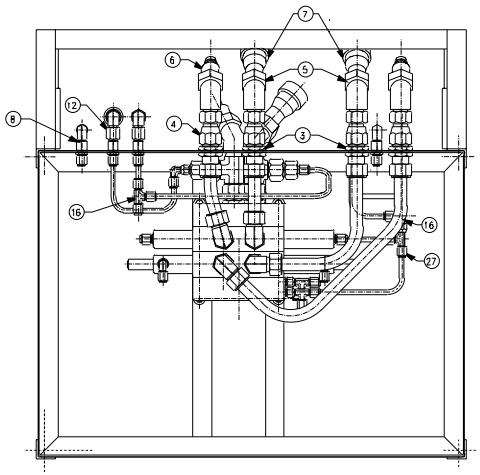

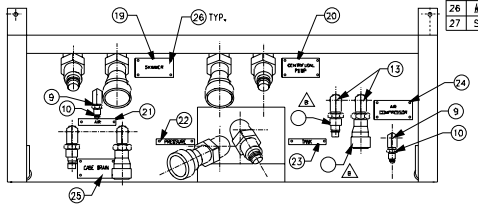

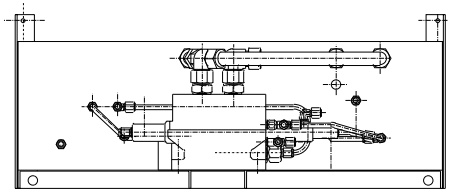

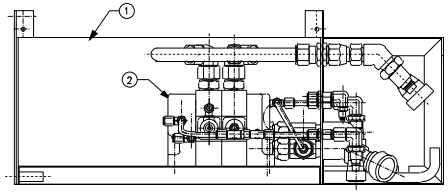

ITEM NO	DESCRIPTION	QTY	MATERIAL	DWG/SPEC	USCG DWG NO
1	ENCLOSURE – CONTROL STAND	1	ALUMINUM	4-28782	171 555
2	DIR. CONTROL VALVE SUBASSY.	1	VARIOUS	3-28794	171 554
3	BULKHEAD UNION ADAPTER	4	PARKER P/N 16 XH2BU-WLN-S		
4	SWIVEL CONNECTOR	4	PARKER P/N 16 F6X		
5	45° STREET ELBOW	4	PARKER P/N 1 CD45		
6	MALE QUICK DISCONNECT CPLG	2	AEROQUIP P/N 5602-16-16S		
7	FEMALE QUICK DISCONNECT CPLG	2	AEROQUIP P/N FD56-1239-16-16S		
8	FEMALE BULKHEAD CONNECTOR	6	PARKER P/N 6 WGBTX-WLN-S		
9	MALE PIPE ELBOW	2	PARKER P/N 3/8 X 1/4 CR-S		
10	MALE QUICK DISCONNECT CPLG	2	AEROQUIP P/N FD40-1013-06-06S		
11	-	-	-		
12	EXPANDER	2	PARKER P/N 3/8 X 1/4 FC-S		
13	MALE PIPE ELBOW	4	BRENNAN P/N 5500-8-6		
14	SNAP-TITE COUPLER VHC8-8F-SL (BUNA N "O" RINGS) & SNAP-TITE NIPPLE VHN8-812	2			
15	SNAP-TITE COUPLER VHC8-8F-SL (BUNA N "O" RINGS) & SNAP-TITE NIPPLE VHN8-812	2			
16	UNION TEE	2	PARKER P/N 6 JBTX-S		
17	1" O.D. X .095 WALL SMLS TBG	4'	STNLS STL	ASTM A-269	–
18	3/8" O.D. X .049 WALL SMLS TBG	9'	STNLS STL	ASTM A-269	–
19	SKIMMER TAG	1	GRAVOPLY II	4-28458-6	171 560-6
20	CENTRIFUGAL PUMP TAG	1	GRAVOPLY II	4-28458-5	171 560-5
21	AIR TAG	1	GRAVOPLY II	4-28458-14	171 560-14
22	PRESSURE TAG	1	GRAVOPLY II	4-28458-12	171 560-12
23	TANK TAG	1	GRAVOPLY II	4-28458-13	171 560-13
24	AIR COMPRESSOR TAG	1	GRAVOPLY II	4-28458-15	171 560-15
25	CASE DRAIN TAG	1	GRAVOPLY II	4-28458-16	171 560-16
26	#6-32 X.50 SELF TPG PAN HD SCW	24	STNLS STL	COM'L	–
27	SWIVEL NUT RUN TEE	1	PARKER P/N 6 R6BX-S		

REV.	DATE	APPR	DESCRIPTION	BY
B	06/01/01	-	FITTINGS 14 & 15 REPLACED WITH SNAP-TITE COUPLER VHC8-8F-SL (BUNA N "O" RINGS) & SNAP-TITE NIPPLE VHN8-812 MATERIALS:SS-6-4000-ALL-01	-
A	06/18/98	-	DELETED PO 11, ADV SF PO 12 AWG 1, UPDATED TAGS	DAE

CONTRACT NUMBER DTCG23-91-C-EC1067

TOLERANCES UNLESS OTHERWISE SPECIFIED:
.X ±10° .XXX ±.005"
.XX ±.015" .XXXX ±.0005"
ANGLES .5°
RADII .05"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

MARK	DATE	DESCRIPTION
01	06/01/01	LV

A/E PROJECT NO 236
CAD FILE NAME: Z171551001
DESIGNED BY: DAE
DRAWN BY: DAE
EDITED BY: LV
CHECKED BY: LWB

SCALE: 1/4"=1-0" PLOT SCALE:

SHEET TITLE

CONTROL STAND
G-SEC-2C
WASHINGTON DC

ENCLOSURE SUBASSEMBLY

REVIEWED BY: JM | REVIEWED BY: | REVIEWED BY:
PROJECT ENG. | BRANCH CHIEF G-SEC-2
CHIEF, CIVIL ENG | 07/14/92 DATE

PROJECT NUMBER 98- | DRAWING NUMBER 171 551
DISCIPLINE/SHT NO
SHEET 1 OF 1